ANP Lighting®

Behind the Scenes

An exclusive look at ANP Lighting's spinning process for RLM and architectural metal shades.



Where it Starts...

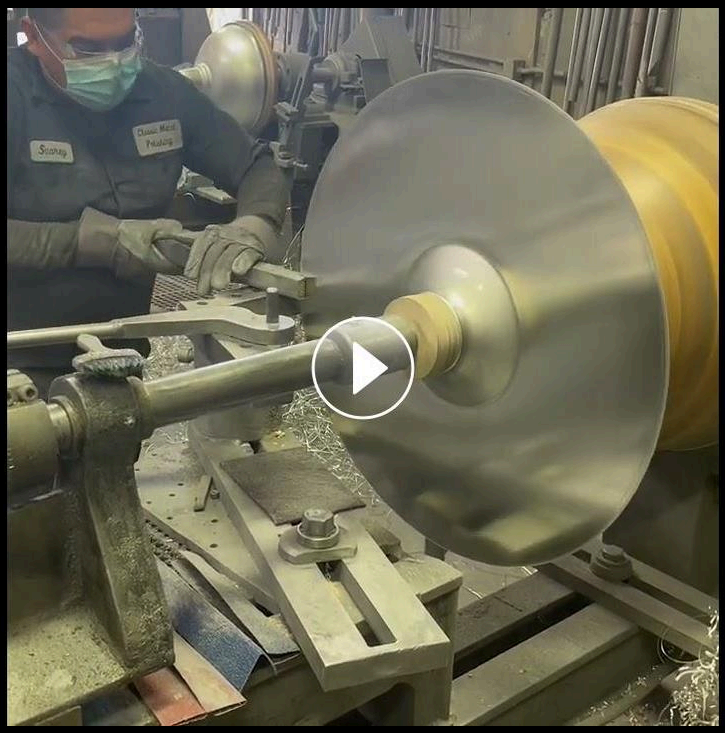
ANP Lighting's RLM and architectural shades are constructed of heavy-duty aluminum and spun in-house. Modified from a full sheet of aluminum, perfect circles are cut to the diameter of each shade.



Spinning Process

From there, comes the spinning process. Lupe is an experienced metalworker who has been with ANP Lighting for several years. In the video below, you can see Lupe skillfully

spinning our OSND24 Oversized shade, 24 inches in diameter. Many of ANP's architectural shades, such as our Bella Vista Series, follow this same process.



End Result

Once the spinning process is finished, shades are then shipped to a local powder coat company to be painted. Once returned, shades are assembled by ANP Lighting's assembly team and are then prepared to be shipped.



Below is an example of our OSND24 Oversized Shade painted, assembled and installed at JE Richard's corporate office in Beltsville, Maryland.



Production Supervisor

Sergio Muñoz is the Production Supervisor for ANP Lighting's RLM department. Sergio started working for ANP when he was 18 years old and has been with the company for 28 years. With his years of experience, Sergio has helped ANP Lighting grow and has maintained a strong commitment to helping us provide quality lighting products and service.



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